



2019

# HARDSCAPE COLLECTION

VOLUME 112

PAVERS

SLABS

RETAINING WALLS

CURBS

FIRE PIT

STEPS







2019  
**HARDSCAPE  
COLLECTION**  
VOLUME 112

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Brown's Concrete understands the importance of an outdoor living space. It is a sanctuary that is uniquely your own, establishing a positive first impression and adds value to your property.

For more than a century, Brown's has been adding value to concrete. As a family owned and operated business, we rely on the strength of each other, just as our concrete relies on the strength of granite to provide a superior product. From our concrete construction block, to our Signature Collection, we always strive to provide only the best quality product to our customers.

At Brown's, we are dedicated to developing new ideas, products and innovative solutions for your hardscape projects. Our team

is always looking to the future of residential, commercial and institutional construction to find the next trend so that we may provide you with a unique, attractive and innovative solution.

As the trend towards green construction and environmentally friendly practices grows, so have our efforts to meet those trends. Our AquaPave by Brown's permeable paver system is a complete system that provides a proven solution for controlling rainfall and surface water run-off. With many systems in place for over a decade, the AquaPave system has proven to be a winner.

From all of us at Brown's Concrete, we look forward to another great season.

PRODUCT APPLICATION LEGEND



SUITABLE FOR DRIVEWAYS



SUITABLE FOR ROADWAYS



SUITABLE FOR PATIO  
AND PORCH OVERLAYS



SUITABLE FOR FIRE PITs



SUITABLE FOR WALLS



PERMEABLE PAVER



SUITABLE FOR  
PEDESTRIANS



SUITABLE FOR STAIRS



SUITABLE FOR  
COMPACTOR USE



SUITABLE FOR  
COMPACTOR USE  
WITH RUBBER PAD





# DRY CAST PAVER COLLECTION

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Brown’s Concrete Products Limited offers a wide range of landscape design products and expertise that will help you create an amazing reflection of your own good taste. Our quality products meet and exceed industry manufacturing standards that will ensure impeccable results for your dream projects.



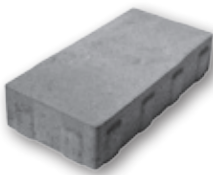




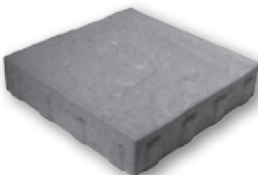
# APPIAN 50

# APPIAN 70

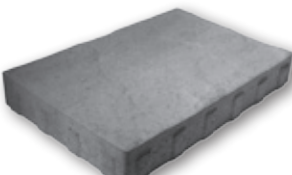
## SHAPES & SIZES



APPIAN 70  
13" x 6.5" x 2.76"  
330mm x 165mm x 70mm  
APPIAN 50  
13" x 6.5" x 1.97"  
330mm x 165mm x 50mm



APPIAN 70  
13" x 13" x 2.76"  
330mm x 330mm x 70mm  
APPIAN 50  
13" x 13" x 1.97"  
330mm x 330mm x 50mm



APPIAN 70  
19.5" x 13" x 2.76"  
495mm x 330mm x 70mm  
APPIAN 50  
19.5" x 13" x 1.97"  
495mm x 330mm x 50mm



APPIAN 70 SOLDIER  
13" x 6.5" x 2.76"  
330mm x 165mm x 70mm



## COLOURS



BLACKWOOD



DRIFTWOOD



NIPISSING



TIMBERWOOD



SANDSTONE  
(soldier only)



CHARCOAL  
(soldier only)







# AZTEC 50

# AZTEC 70

## SHAPES & SIZES



AZTEC 70  
13" x 6.5" x 2.76"  
330mm x 165mm x 70mm



AZTEC 70  
13" x 13" x 2.76"  
330mm x 330mm x 70mm



AZTEC 70  
19.5" x 13" x 2.76"  
495mm x 330mm x 70mm



## COLOURS



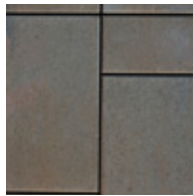
BLACKWOOD



NIPISSING



DRIFTWOOD



TIMBERWOOD

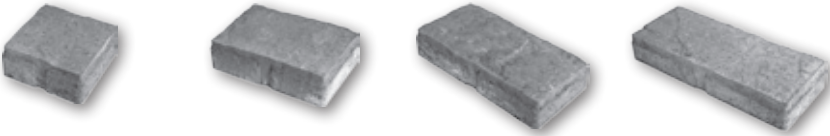






# ATHENIAN

## SHAPES & SIZES



6.42" x 6.42" x 2.76"  
163mm x 163mm  
x 70mm

9.65" x 6.42" x 2.76"  
245mm x 163mm  
x 70mm

12.87" x 6.42" x 2.76"  
327mm x 163mm  
x 70mm

16.10" x 6.42" x 2.76"  
409mm x 163mm  
x 70mm



## COLOURS



BLACKWOOD

NIPISSING

# AVENNIO

## COLOURS



BLACKWOOD

GRANITE

SANDSTONE



## SHAPES & SIZES



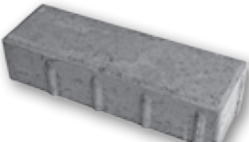
9.25" x 4.53" x 3.15"  
235mm x 115mm x 80mm



10.83" x 4.53" x 3.15"  
275mm x 115mm x 80mm



12.4" x 4.53" x 3.15"  
315mm x 115mm x 80mm



14" x 4.53" x 3.15"  
355mm x 115mm x 80mm



9.25" x 3.35" x 3.15"  
235mm x 85mm x 80mm



10.83" x 3.35" x 3.15"  
275mm x 85mm x 80mm



12.4" x 3.35" x 3.15"  
315mm x 85mm x 80mm



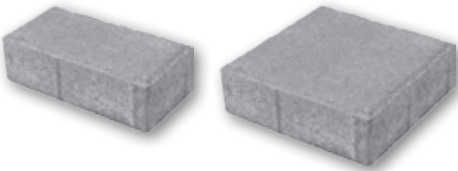
14" x 3.35" x 3.15"  
355mm x 85mm x 80mm





# NORDIC

## SHAPES & SIZES



NORDIC  
7.91" x 3.97" x 2.36"  
200mm x 100mm x 60mm

NORDIC SQUARE  
7.91" x 7.91" x 2.36"  
200mm x 200mm x 60mm  
(Special order)

Nordic is available in 80mm and 80mm Herringbone Pattern

## COLOURS



BLACKWOOD

CHARCOAL

GRANITE

LAURENTIAN

ROBINSON

TIMMINS



# AQUAPAVE®

## SHAPES & SIZES



AQUAPAVE®  
7.91" x 3.97" x 3.15"  
200mm x 100mm x 80mm







# COLONIAL

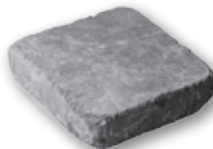
## SHAPES & SIZES



6" x 6" x 2.36"  
150mm x 150mm x 60mm



6" x 9" x 2.36"  
150mm x 225mm x 60mm



9" x 9" x 2.36"  
225mm x 225mm x 60mm

3" x 6" x 2.36"  
75mm x 150mm x 60mm  
(not shown - 20 pieces)

## COLOURS



BLACKWOOD

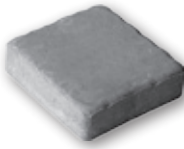


SANDSTONE



# VENETIAN

## SHAPES & SIZES



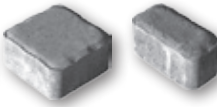
VENETIAN SQUARE  
9.5" x 9.5" x 2.36"  
240mm x 240mm  
x 60mm



VENETIAN CIRCLE



VENETIAN RANDOM  
3 sizes of stone in each bundle.  
7.1" x 4.8" x 2.36" 180mm x 120mm x 60mm  
4.8" x 4.8" x 2.36" 120mm x 120mm x 60mm  
2.4" x 4.8" x 2.36" 60mm x 120mm x 60mm



## COLOURS



BLACKWOOD



LAURENTIAN



ROBINSON







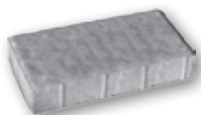
SHAPES & SIZES



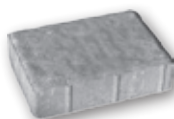
12" x 12" x 2.36"  
300mm x 300mm x 60mm



9" x 9" x 2.36"  
225mm x 225mm x 60mm



6" x 12" x 2.36"  
150mm x 300mm x 60mm



6" x 9" x 2.36"  
150mm x 225mm x 60mm



6" x 6" x 2.36"  
150mm x 150mm x 60mm

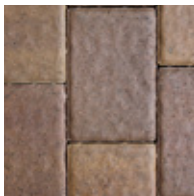
3" x 6" x 2.36" (not shown)  
75mm x 150mm x 60mm  
20 pieces per bundle

BELGIUM

COLOURS



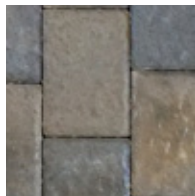
BLACKWOOD



LAURENTIAN



ROBINSON



NIPISSING  
(6x9 only)

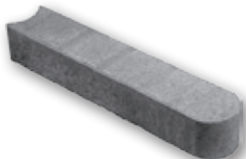


CHARCOAL  
(6x9 only)



CURBS

SHAPES & SIZES



BULLNOSE CURB  
4.5" W x 22.5" L x 3.5" H  
115mm x 570mm x 90mm

Available in Brown, Charcoal and Granite



3 FOOT CURB  
3.25" W x 35.5" L x 6" H  
80mm x 900mm x 150mm



DRIVEWAY CURB  
6" W x 39" L x 6" H  
150mm x 1000mm x 150mm

Available in Charcoal and Granite

COLOURS



BROWN



CHARCOAL



GRANITE



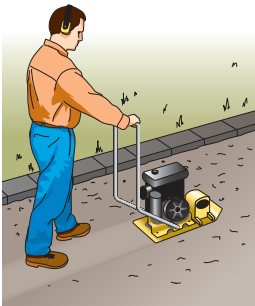


# PAVER INSTALLATION

## 1. PLANNING

Outline the proposed area of construction with a garden hose and then park vehicles (for driveways) / place furniture (for patios) in the area to ensure that the final product is adequately sized. Once everything looks fine, transfer the information onto paper.

## 2. EXCAVATION & BASE PREPARATION



The depth of the excavation will depend upon the project and soil conditions; for example, a driveway excavation is normally 400-600mm (16-24") deep, while a walkway or patio excavation is normally 200-250mm (8-10").

To provide a secure base in which to install the edge restraint, the area of the excavation needs to be larger than the area being paved; the rule of thumb is to extend the excavation outwards in all directions equal to the total depth of the excavation.

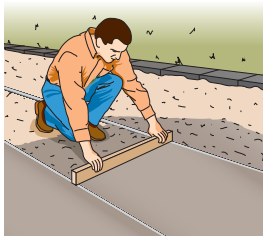
Prior to starting the work, place stakes at each end of the job and run string lines between them to represent the desired final grade; ensure a minimum slope of 1mm per 100mm (1/8" per 12") for proper drainage away from your home. While excavating, use a measuring tape to verify depths off of the string lines. When the excavating is completed, remove any debris and then compact the native material with at a minimum a 7,000 lbf tamper. Spread the backfill material in loose layers of no greater than 150mm (6"), wet the soil with water (helps increase compaction) and compact into place. Continue this process until within 85mm (3 1/3") of final proposed grade. Run a 3m long straight edge over the completed area to detect any high/low spots.

## 3. EDGE RESTRAINTS

Lay a row of pavers from one side of the area to the other and then position your curbs accordingly to avoid unnecessary cuts. For concrete curbs, dig a trench to the required depth (subject to final placement level of curb), place the curbs and then backfill to original base grade. For plastic curbing, the sections are positioned directly on top of the base and then staked into place using 250mm (10") spikes.

## 4. BEDDING SAND

The key is to ensure a consistent thickness for the loose sand. The easiest way to do this is to use 25mm (1") diam-



eter Schedule 80 PVC pipe for guide rails (the outside diameter is 35mm). Spread the sand loosely between a pair of pipes, then pull a straightedge along the top to level the sand out (see illustration). Avoid disturbing the sand once in place.

## 5. LAYING THE PAVERS

The laying pattern used is subject to personal preference; however, herringbone patterns are recommended for traffic areas. Place chalk lines on sand at 2m (6') intervals to provide straight line guides during installation. Always start laying at the lowest point so that stones cannot separate; place hand tight. Use a rubber mallet as required to adjust stones. While laying, mix pavers from at least 4 different cubes at a time so that any colour variations between cubes are blended in.

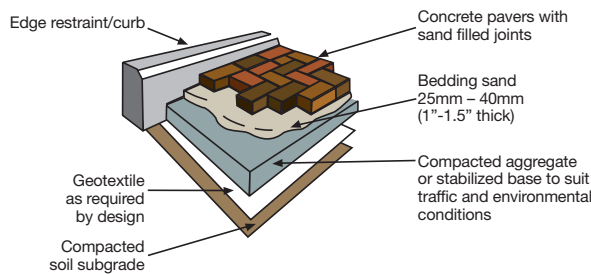


Cut pavers to fill gaps along edges and around obstacles as required using cantilever splitters or masonry saws. For curves, place pavers beyond the final edge, mark off the desired curve, and then using a masonry saw cut the pavers in place. Ensure that area is washed down after cutting as the residue can create stains.

## 6. COMPACTION & FINISHING

After all pavers are in position (or at the end of each day), sweep off the surface completely and then compact the pavers into the bedding sand using a 5000 lbf plate tamper. Spread dry jointing sand and sweep into joints until full. Clean off surface and vibrate jointing sand into spaces using tamper. Repeat until joints are completely full.

## INTERLOCKING PAVER SYSTEM INSTALLATION PROFILE



# DRY CAST COLOURS (PAVERS & WALLS)

DRY CAST COLOURS	APPIAN	APPIAN SOLDIER	AZTEC	ATHENIAN	AVENNIO	NORDIC	COLONIAL	VENETIAN	BELGIUM	BULLNOSE AND 3 FOOT CURB	DRIVEWAY CURB	PARKWALL	WEDGESTONE	DIMENSIONAL CLASSIC	PISA LIGHT	KENT FIRE PIT KIT	OXFORD FIRE PIT KIT	AQUAPAVE
BLACKWOOD RANGE																		SPECIAL ORDER (ANY COLOUR)
BROWN																		
CHARCOAL									6X9 ONLY									
DRIFTWOOD RANGE																		
GRANITE																		
LAURENTIAN RANGE																		
NIPISSING RANGE									6X9 ONLY									
ROBINSON RANGE																		
SANDSTONE RANGE																		
TIMBERWOOD RANGE																		
TIMMINS RANGE																		





# DRY CAST WALL COLLECTION

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For any dealer, contractor or do-it-yourself installer, Brown's multitude of products, sizes, patterns and colors provide great opportunity to bring any hardscape idea to life. The key to our extraordinary and durable concrete products is our granite aggregates. Our unique and time tested process ensures a longer lasting, more durable product.







## SHAPES & SIZES



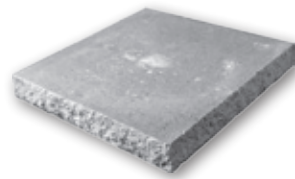
**STRAIGHT**  
5.9" H x 7.87" W x 11.61" D  
150mm x 200mm x 295mm



**CORNER**  
5.9" H x 7.59" W x 11.61" D  
150mm x 193mm x 295mm  
(left and right corner as a pair)



**COPING**  
2.95" H x 23.6" W x 11.81" D  
75mm x 600mm x 300mm



**COLUMN CAP**  
2.95" H x 24" W x 24" D  
75mm x 600mm x 600mm  
Also available in Charcoal, Ultra Black  
and Sahara Blend colours



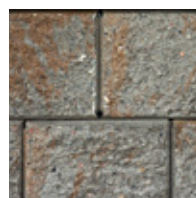
# PARKWALL®

# WEDGESTONE

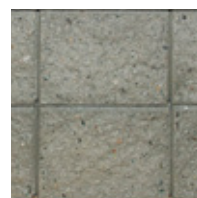
## COLOURS



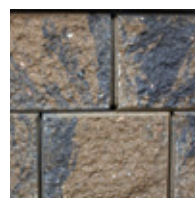
BLACKWOOD



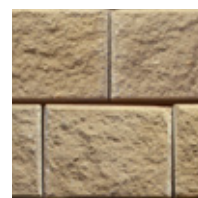
DRIFTWOOD



GRANITE



NIPISSING



SANDSTONE



TIMBERWOOD



## SHAPES & SIZES



7.87" D x 8.9" W (tapered to 5.9")  
x 3.93" H  
200mm deep x 225mm (tapered to  
150mm) wide x 100mm high

## COLOURS



BLACKWOOD



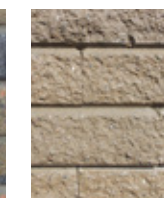
GRANITE



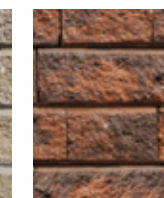
LAURENTIAN



NIPISSING



SANDSTONE



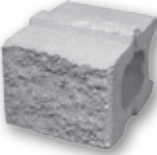
TIMMINS







SHAPES & SIZES



**STRAIGHT**  
5.9" H x 7.87" W x 8.5" D  
150mm x 200mm x 216mm



**CORNER**  
5.9" H x 7.87" W x 11.4" D  
150mm x 200mm x 290mm  
(left and right corner as a pair)



**COPING**  
2.95" H x 23.6" W x 8.85" D  
75mm x 600mm x 225mm

DIMENSIONAL CLASSIC

PISA LIGHT®

SHAPES & SIZES



10.63" W x 7.09" D x 3.54" H  
270mm x 180mm x 90mm

COLOURS



BLACKWOOD



NIPISSING



SANDSTONE



TIMBERWOOD

COLOURS



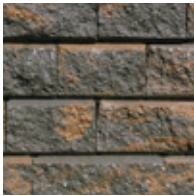
BLACKWOOD



GRANITE



LAURENTIAN



ROBINSON



TIMMINS







## SHAPES & SIZES



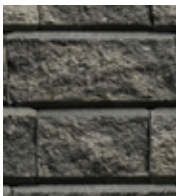
**KENT FIRE PIT KIT**  
40" x 40" x 10.5"  
1016mm x 1016mm x 267mm  
Available in Blackwood, Nipissing,  
Sandstone and Timberwood colour.



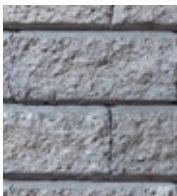
**OXFORD FIRE PIT KIT**  
46" outside diameter x 12" H  
1168mm x 305mm  
Available in Blackwood, Granite  
Laurentian, Nipissing, Sandstone and  
Timmins colour

# DRY CAST FIRE PIT KITS

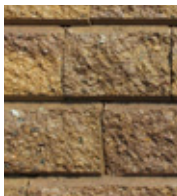
## COLOURS



BLACKWOOD



GRANITE



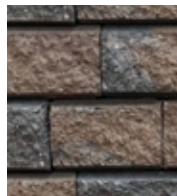
LAURENTIAN



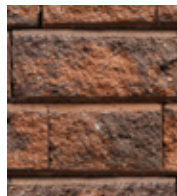
NIPISSING



SANDSTONE



TIMBERWOOD



TIMMINS



# SEGMENTAL RETAINING WALL INSTALLATION

## 1. PLANNING

The height and purpose of the wall, as well as existing soil types, groundwater conditions, and surrounding land uses, all play a part in the design of a retaining wall. That is why we recommend that you consult with your local supplier to verify which wall system will work for your given project. Remember to incorporate a drainage system into your design so that water does not become trapped behind your wall.

## 2. EXCAVATION & BASE PREPARATION

Mark off the front and back of the wall, and then the front and back of the excavation; the offset at the front of the wall is typically 100-150mm (4-6"), while the offset at the back of the wall is 150mm (6") for low walls (<27") and 300mm (12") for higher walls. Where the excavation is cutting into a slope, grade the back of the excavation at the angle at which the native soil can be safely left without collapsing.

To prevent the wall from sliding forward, it is common practice to bury at a minimum 1 full course of wall stones. The depth of the excavation also needs to allow for a 150mm (6") thick layer of base material.

Once the excavation is completed, remove any debris and then thoroughly compact the native soil. Spread the backfill material in loose layers of no greater than 75mm (3"), wet the soil with water (helps increase compaction) and compact into place. Leave a v-notch at the back of the excavation for the drain pipe. Set string level to verify final grade. Ensure base is level front to back and side to side as this will minimize the leveling of individual blocks and will ensure straight lines and smooth arcs.

Lay the geotextile starting just under the back of the wall and up the back slope of the trench. Remember to leave adequate material at the top of the slope for the fold back, and to overlap the separate pieces a minimum of 150 mm (6"). Use sand bags or similar to keep the geotextile in place as required.

Place the drain pipe in the v-notch at the back of the foundation, and surround with drain rock.

## 3. LAYING THE BASE COURSE

Select the starting point for the wall. If the base of the wall is stepped up, start at the lowest point and work up; remember to adjust for the natural batter in the wall between steps. If there is an outside corner, start with the corner unit (to potentially avoid having to cut stones later on to fit).

Set a string level to mark the back of the first course. Use a level to ensure blocks are level front to back and side to side.

## 4. REMAINING COURSES

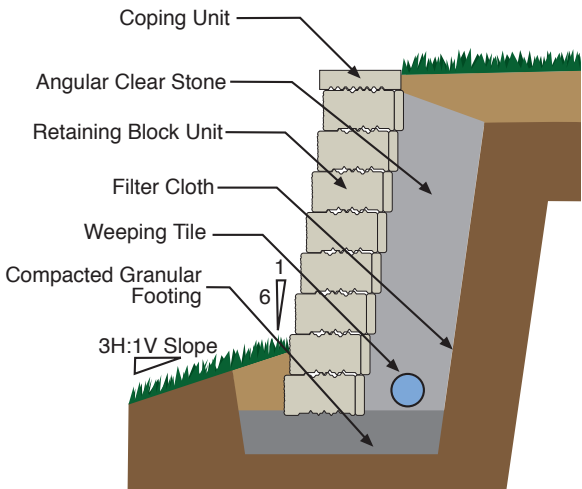
Sweep the top of each course prior to proceeding. Place next course of units in a running bond pattern so that the middle of the unit is approximately above the joint between the underlying blocks. NEVER ALIGN BLOCKS VERTICALLY. After laying a course, backfill and compact behind wall to the same elevation as the top of the just placed units.

## 5. COPING & GRADING

Where coping is required, sweep the top of the underlying course prior to proceeding. Place a line of butyl tape or Bond Loc adhesive on both sides of the groove. Place the coping unit on top and apply some pressure to secure.

Prior to backfilling behind the coping and last wall unit, pull filter cloth towards back of wall and tuck in place. Fill to final grade to suit desired conditions; ensure final slopes allow for proper drainage away from the wall.

## RETAINING WALL CROSS SECTION







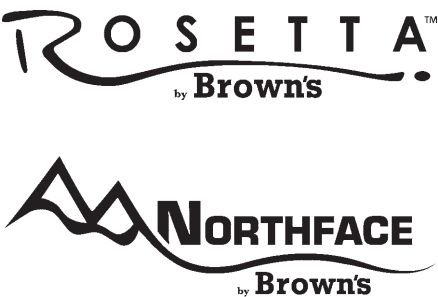
# WET CAST COLLECTION

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Our wet cast collection, which includes Rosetta® and Northface, combines the rugged attractiveness of natural stone with the dimensional consistency and engineered benefits of precast concrete. Our products are cast in molds taken from actual weathered stone, and inspired by innovative concrete designs giving it a rich, textured surface that captures the look and feel of nature in every block. Our wetcast concrete hardscape products will give you endless options to create landscape designs that will appear as though they were born, rather than built.

We are dedicated to embracing and creating ways to think different, see different, and be different by creating uniquely beautiful engineered products that eliminate the difficult decision between form and function.







ROCKTON

SHAPES & SIZES



42" W x 6" H x 10.5" D  
1067mm x 152mm x 267mm

30" W x 6" H x 10.5" D  
762mm x 152mm x 267mm

21" W x 6" H  
x 10.5" D  
533mm x 152mm  
x 267mm

12" W  
x 6" H  
x 10.5" D  
305mm  
x 152mm  
x 267mm

CORNER  
21" W x 6" H  
x 10.5" D  
533mm x 152mm  
x 267mm



COLOURS



FOND DU LAC      MANITOU

SHAPES & SIZES



17.75" H x 72" W x 24" D  
450mm x 1829mm  
x 610mm

17.75" H x 36" W  
x 24" D  
450mm x 914mm  
x 610mm

6" COPING  
7" H x 72" W x 30" D  
178mm x 1829mm x 762mm

3" COPING  
7" H x 36" W  
x 30" D  
178mm x 914mm  
x 762mm

Tolerances for this product are plus or minus 1/4" (6.4mm).

COLOURS



MANITOU







# BELVEDERE®

# DIMENSIONAL WALL

## SHAPES & SIZES



64 textures and sizes.  
6" to 18" L x 3" to 6" H  
152mm to 457mm x 76mm x 152mm  
Coping and Column Caps available (see pages 42 and 43).

## COLOURS



MANITOU

WINDSOR



## SHAPES & SIZES



STRAIGHT  
8" D x 12" W x 4" H  
203mm x 304mm x 101mm

TAPER  
8" D x 12" W (tapered to 7.5") x 4" H  
203mm x 304mm (tapered to  
190mm) x 101mm

## COLOURS



MANITOU

WINDSOR

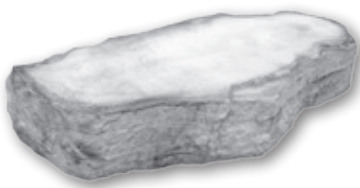






# OUTCROPPING

## SHAPES & SIZES



12 different shapes and 24 textures.  
24" to 72" L x 6" to 24" H  
610mm to 1829mm x 152mm to 610mm

Double-sided Freestanding Blocks available.



## COLOURS



MANITOU



RIDEAU



WINDSOR





# RANDOM STEPS

### SHAPES & SIZES



6-FOOT STEP  
72" W x 7" H  
1829mm x 178mm

4-FOOT STEP  
48" W x 7" H  
1219mm x 178mm

More sizes and shapes available for both widths of Random Step.

### COLOURS



MANITOU

WINDSOR

RIDEAU  
(special order)



# DIMENSIONAL STEPS AND STEP FILLERS

### SHAPES & SIZES



6-FOOT STEP  
72" W x 7" H x 30" D  
1829mm x 178mm x 762mm

4-FOOT STEP  
48" W x 7" H x 18" D  
1219mm x 178mm x 450mm

3-FOOT STEP  
36" W x 7" H x 30" D  
914mm x 178mm x 762mm



### COLOURS

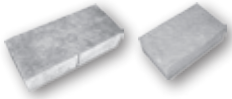


MANITOU

WINDSOR

RIDEAU  
(special order)

### SHAPES & SIZES



16" FILLER  
16" W x 7" H x 4" D  
406mm x 178mm x 102mm

12" FILLER  
12" W x 7" H x 4" D  
305mm x 178mm x 102mm





# SUPERIOR STEPPERS

## SHAPES & SIZES



27" W x 21" D x 2" H  
686mm x 533mm x 51mm  
Eight different shapes are available



## COLOURS

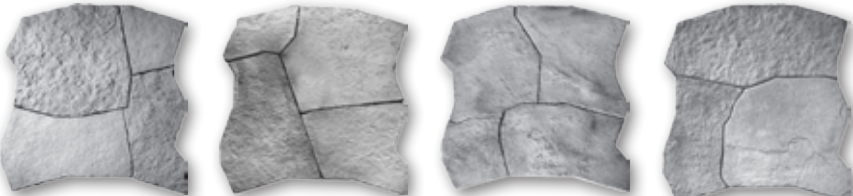


FOND DU LAC



MANITOU

## SHAPES & SIZES



42" x 36" x 1.75" H  
1067mm x 965mm x 45mm  
Each layer consists of 3 or 4 individual pieces.



## COLOURS



MANITOU



WINDSOR



RIDEAU  
(special order)





# DIMENSIONAL FLAGSTONE

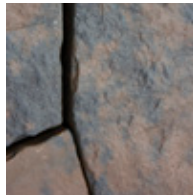
## COLOURS



MANITOU



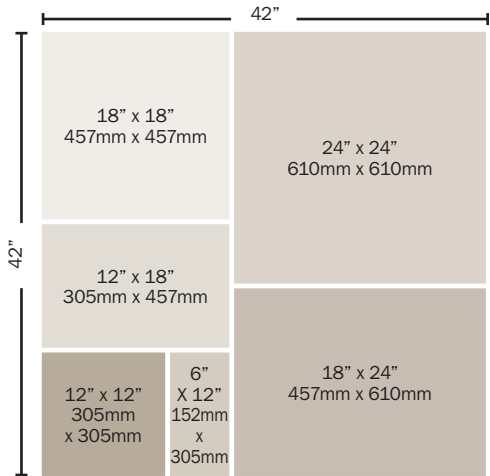
WINDSOR



RIDEAU  
(special order)

## SHAPES & SIZES

All Dimensional Flagstone is 2" (51mm) thick.



# AMARO

## SHAPES & SIZES



9" L x 3" D x 2.75" H  
229mm x 76mm x 70mm



## COLOURS



MERLOT



CHARCOAL





# WET CAST FIRE PIT KITS

# FIREPLACES

## SHAPES & SIZES



**ROCKTON KIT**  
51" square x 12" H  
1295mm x 305mm  
Available in Fond du Lac and Manitou.



**BELVEDERE® KIT**  
58 " outside diameter x 14.5" H  
1473mm x 368mm  
Available in Manitou, Rideau and Windsor.

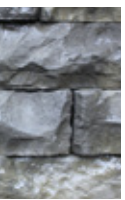


**DIMENSIONAL KIT**  
44" square x 12" H  
1118mm x 305mm  
Available in Manitou, Rideau and Windsor.

## COLOURS



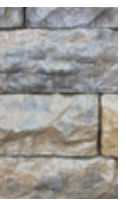
FOND DU LAC



MANITOU



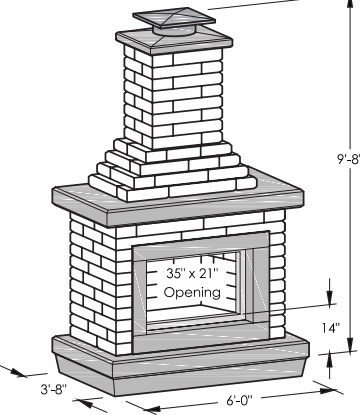
RIDEAU



WINDSOR



## SHAPES & SIZES



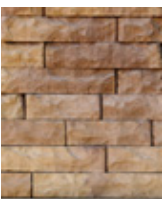
**BELVEDERE® FIREPLACE KIT**



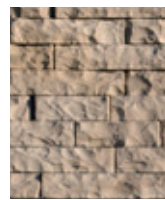
**CLAREMONT FIREPLACE KIT**

Fireplaces are special order only.

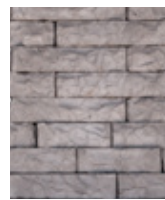
## COLOURS



AUBURN RIDGE



FOND DU LAC



SLATE GREY







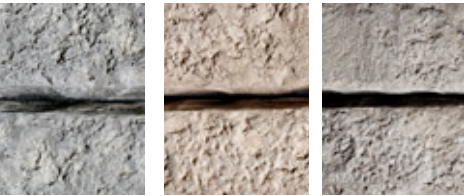
# CURBS/COPING/CAPS

## SHAPES & SIZES



STONE EDGE CURB  
6" H x 36" W x 7" D  
152mm x 914mm x 178mm

## COLOURS



GRANITE      SANDSTONE      EBONY

## SHAPES & SIZES



DIMENSIONAL COPING  
13" D x 24" W x 2.5" H  
330mm x 609mm x 63mm

DIMENSIONAL COPING  
13" D x 18" W x 2.5" H  
330mm x 457mm x 63mm



DIMENSIONAL FINISHED END COPING  
13" D x 19" W x 2.5" H  
330mm x 482mm x 63mm

BELVEDERE® COPING  
All pieces approximately 10.25" (260mm) D by 2.25" (57mm) H.

BELVEDERE® CAP  
27" W x 27" D x 2.5" H  
686mm x 686mm x 64mm

## COLOURS



MANITOU      WINDSOR







Brown's Concrete Products Limited  
3075 Herold Drive,  
Sudbury, Ontario, Canada P3E 6K9

Telephone: 705-522-8220  
Fax: 705-522-2732  
Toll-free: 1-800-461-4888  
Email: [info@brownsconcrete.com](mailto:info@brownsconcrete.com)

[www.BrownsConcrete.com](http://www.BrownsConcrete.com)



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LINKEDIN: @Brown's Concrete Products Limited



PINTEREST: @brownsconcreteproducts



YOUTUBE: Rosetta Hardscapes



Canadian  
Home Builders'  
Association



Canadian Concrete Masonry  
Producers Association



icpi  
Interlocking Concrete  
Pavement Institute®



NATIONAL  
CONCRETE MASONRY  
ASSOCIATION



Landscape Ontario  
HORTICULTURAL TRADES ASSOCIATION

## BROWN'S LIFETIME WARRANTY

Brown's Concrete Products Limited provides a Lifetime Warranty to the original purchaser on the structural integrity of its products used in residential applications. If the material installed on the owner's property, using our recommended guidelines, proves to be defective the product will be replaced without cost. Colour matching and the occurrence of efflorescence cannot be guaranteed. The Warranty does not cover damage resulting from subgrade settlement or movement, contact with chemicals or paint, discolouration due to airborne contamination, staining, oxidation or improper sealing. Please refer to I.C.P.I. recommendations for de-icing products that will minimize potential degradation of concrete. This warranty is not transferable and proof of purchase is required.

Note: Colour swatches are for reference only and may not represent the actual product colour. We recommend that you see your local dealer to view actual sample pieces prior to final colour selection.

